

3rd International Exhaust Emissions Symposium and Celebrations to mark BOSMAL's 40th anniversary 24-25 May 2012



Current and future trends in automotive emissions, fuels, lubricants and test methods - 2012

24-25 May 2012 Bielsko-Biała, Poland

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Concerns over the impact of the road transport sector on greenhouse gas emissions and air quality remain high. Road transport emissions are responsible for around 20 per cent of all greenhouse gas emissions in the European Union.

Simultaneously, high yet unstable oil prices combine with this political pressure to make the prospect of alternative fuels and biofuels potentially attractive prospects, but these areas remain controversial.

The global financial crisis has affected all economic sectors, the transport sector included. Automotive manufacturers are now required to launch new models more quickly and cost effectively than ever before, against a backdrop of increased requirements regarding emissions testing.

Despite advances in the area of electrical powertrains and hybrid systems, internal combustion engines remain the most promising option for the near future regarding power systems for personal transportation.

The main drivers that have an influence on current and future personal transportation development are:

- anthropogenic climate change as a techno-ecological issue - legislation aiming to reduce greenhouse gas emissions from the transport sector, global CO₂ legislation targets for new passenger cars and light commercial vehicles,

 emissions regulation development, notably in the EU, USA and Asia; regulation as an innovator: (e.g.: Euro 5(+)/6, US Tier 3, LEV III, 2010 Japanese long-term regulations, new H₂ regulations, etc.),

- harmonisation and standardisation of emissions testing methods and test cycles - the WLTP,

- a broadening of the range of regulated exhaust pollutants - particle number, additional gaseous pollutants,

- evolving consumer demands and tastes: downsizing, ecological credentials as a marketing tool, etc.,

- developments in internal combustion engine powertrain design in response to the existential threat posed by electrical/hybrid concepts.

At the 3rd International Exhaust Emissions Symposium, experts from automotive and engine manufacturers, their suppliers, and the oil industry, will discuss all these emissionsrelated issues and will report on recent updates, trends and the near future regarding engine exhaust gas emissions.

The technical symposium, and the social programme that will accompany it, are being planned as part of a series of events to mark the 40th anniversary of the foundation of BOSMAL.

Dear Customers, Friends and Colleagues,

Back in 2010, we organised the 1st Symposium, followed by the well-attended and well -received 2nd Symposium we hosted last year.

Mindful of the highly successful nature of these two events, we would like to invite you, on behalf of the BOSMAL Engineers' Society, the Symposium Organising Committee and ourselves, to participate in the 3rd International Exhaust Emissions Symposium, which will be held at BOSMAL in Bielsko-Biala, Poland.

Attendees will gain knowledge of a variety of subjects being presented on gaseous and particulate matter emissions; emissions legislation trends; emissions testing methods and equipment; the latest development trends in vehicular technology concerning improvements in emissions, fuel consumption, and aftertreatment systems; powertrain system development and powertrain test methods; the composition of transport fuels and their influence on emissions. It will be an excellent opportunity to obtain the latest information on the above-mentioned issues and to exchange opinions and share your experience with your colleagues.

This year, BOSMAL is celebrating the 40th anniversary of its foundation, and the symposium will form a highly important part of a series of celebrations planned to mark this momentous event.

Therefore, it is our great pleasure to invite you all to the third event of this type here at BOSMAL, so that the successes of our previous symposia may be built upon.

Piotr Bielaczyc, Ph.D.,

Antoni Świątek, D.Eng., D.Sc.,











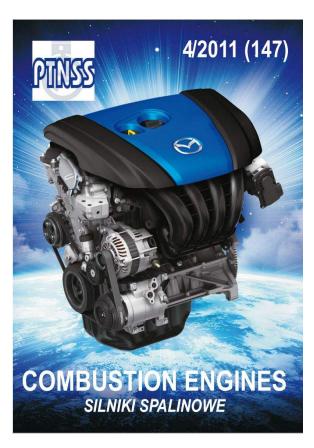
Chairman of the Organizing Committee

President & CEO



MEDIA PATRONAGE

Combustion Engines, a scientific magazine published by PTNSS, the Polish Society of Combustion Engines





A summary of the symposium will be published in the 3rd issue of 2012 (3/2012) of Combustion Engines. That issue will also feature Symposium Proceedings on CDROM and Symposium Reportage on DVD.

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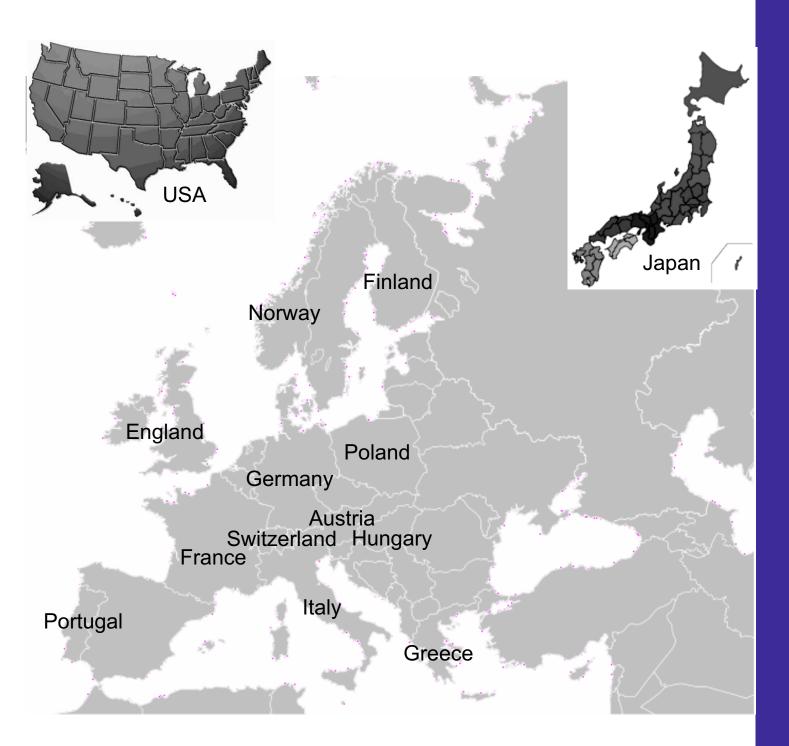


BOSMAL Automotive Research & Development Institute Ltd UI. Sarni Stok 93 43-300 Bielsko-Biała Poland



3rd International Exhaust Emissions Symposium and Celebrations to mark BOSMAL's 40th anniversary

We are hosting guests from the following countries:





3rd International Exhaust Emissions Symposium and Celebrations to mark BOSMAL's 40th anniversary **AVL Austria BAM Germany BASF Germany Birmingham University England Our guests Bosch Germany Cracow University of Technology Poland DACA-I Italy Ecocat Finland EMPA Switzerland ENI Italy** European Commission, JRC Energy Institute Italy Fiat Auto Poland Poland Fiat Powertrain Italy **General Motors Manufacturing Poland Poland GMPT-E USA/Italy** HORIBA Japan/Austria/England Ibiden Japan/Hungary Instituto Motori CNR Italy International Council on Clean Transportation ISUZU Polska Koenig Engineering Germany Lamborghini Italy Landirenzo Italy Linde Gas Poland Lombardini Italy Nanni Diesel France **Oil and Gas Institute Poland** Petronas Italy **PKN Orlen Poland** Politecnico di Torino Italy Poznan University of Technology Poland Radom Technical University Poland Shell Poland Poland Spectrolab Poland Statoil Fuel & Retail Norway Tampere University of Technology Finland **Technical University Munich Germany Toyota Poland TSÍ USA/Germany Umicore Italy/Germany University of Beira Interior Portugal** University of Bielsko-Biala Poland VM Motori Italy Warsaw University of Technology Poland Wartsila Finland/Poland WDL England Weiss Germany

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Main topics of the Symposium

- Emissions legislation
- Fuel economy
- New methods of PM testing
- Compounds which are potential candidates for emissions regulation
- Emissions test equipment
- Emissions reduction technology
- Aftertreatment system and catalyst technology
- Emissions simulation
- Powertrain development and electrification
- IC Engine test method development
- Vehicular fuel development
- Alternative fuels
- Gaseous fuels: CNG & LPG
- Engine oil development

Symposium language: English

Symposium Dinner: HOTEL PAŁAC KOTULIŃSKICH 43-502 Czechowice-Dziedzice ul. Zamkowa 2 Phone:+48 32 494 49 60-62, fax: +48 32 494 49 64 email: hotel@palackotulinskich.pl www.palackotulinskich.pl

Organizing Committee:

- Piotr Bielaczyc, Ph.D.- Chairman
- Arkadiusz Wacławek- Coordinator
- Arkadiusz Stojecki
- Agnieszka Kaźmierczak
- Andrzej Szczotka, Ph.D.
- Piotr Pajdowski, Ph.D.
- Joseph Woodburn
- Dariusz Klimkiewicz, Ph.D.
- Andrzej Suchecki, Ph.D.
- Klaudiusz Waniołka
- Marzena Grygierek

Venue: BOSMAL Automotive Research & Development Institute UI. Sarni Stok 93 43-300 Bielsko-Biała Poland

Accommodation - contact: - Agnieszka Kaźmierczak agnieszka.kazmierczak@bosmal.com.pl +48 33 8130 546

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Ladies and Gentlemen:

I cordially welcome all guests to the Third International Exhaust Emissions Symposium. I welcome our friends, our scientific and business partners and those who are here at our Institute for the first time. I cordially welcome my colleagues from the Scientific Society of Internal Combustion Engines, and our other partners as well. This year's Symposium is special – because it's associated with the fortieth anniversary celebrations of BOSMAL Automotive Research and Development Institute's scientific and research activities.

From the moment of coming into existence, in 1972, BOSMAL has concentrated on solving key and mostly complicated technical issues concerning development and industrialization of vehicles, their components and subassemblies. Current, very rapid automotive technology development trends - which are forced by enormous pressure on energy consumption reduction needed to drive vehicles and minimization of toxic compounds in exhaust gasses – have caused a concentration of BOSMAL's resources and knowledge on advanced tests and engines and development of transmission and drivetrain elements. Engineering experience and "state of the art" laboratories allow us to continue the aforementioned BOSMAL strategy and mission – setting ourselves the target of a significant contribution to European automotive development.

Being aware of the inestimable benefits which are obtained by joint discussion between scientific institutions, research centers and industry, we arrange forums for the exchange of experience and scientific knowledge, the expression of which is – among others – the annual organization of the International Exhaust Emissions Symposia in Bielsko-Biala. I hope that this meeting will be an opportunity to listen to interesting presentations, exchange opinions and form new relationships.

I hereby deem the Third International Exhaust Emissions Symposium open; further deliberations will be led by the main organizer of the event, Dr Piotr Bielaczyc.



BOSMAL Automotive Research & Development Institute Ltd UI. Sarni Stok 93 43-300 Bielsko-Biała Poland BOSMAL President Antoni Świątek, D.Eng., D.Sc.

BOSMAL - nowadays

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Final Programme

Thursday, 24th May 2012

09:00 - 09:20 Symposium Opening

- Antoni Swiatek, President, BOSMAL Automotive R&D Institute

Keynote speaker

- 09:20 10:00 Michael P. Walsh, Board Chairman, International Council on Clean Transportation, USA - Global Trends in Motor Vehicle Pollution Control - A 2012 Update
- 10:00 10:30 Coffee break & AVL Cameo Software Presentation

Session 1 - Emissions Legislation/Test Methods Development

- Chair: Michael Walsh, USA & Piotr Bielaczyc, Poland
- 10:30 11:00 Piotr Bielaczyc, BOSMAL, Poland Automotive Emissions Legislation/Test Method Development Over the Last 40 Years and Future Predictions for the Next 40 Years
- 11:00 11:30 Les Hill, HORIBA, UK Recent Developments and Trends in Exhaust Emissions Legislation
- 11:30 12:00 Wolfgang Thiel, Technical University Munich, Germany Measuring Near Zero Automotive Exhaust Emissions - a Big Challenge
- 12:00 12:30 Christos Dardiotis, Alessandro Marotta, Giorgio Martini, Pierre Bonnel, Monica Tutuianu, Martin Weiss, European Commission, JRC Energy Institute, Italy - JRC's Contribution to the Revision of the European Type Approval Procedure for Light Duty Vehicles
- 12:30 13:00 Kurt Engeljehringer, AVL, Austria Emission Test and Measurement Challenges on Hybrid Vehicle
- 13:00 14:00 Lunch

Session 2 - Powertrain Development/Test Method Development/Hybrids

Chair: Giovanni Cipolla, Italy

- 14:00 14:30 Giovanni Cipolla, Politecnico di Torino, Italy Euro 7 Emissions Challenge for IC Engine
- 14:30 15:00 Ignazio Gentile, FIAT/CHRYSLER, FIAT Powertrain, Italy Cylinder Head Integrated Manifold on Gasoline Turbo Engines
- 15:00 15:30 Eike Martini, AVL, Austria Emission Calibration Yesterday, Today and Tomorrow
- 15:30 16:00 David Mauke, EMPA Swiss Federal Laboratories for Materials Science and Technology, Switzerland- CNG and CNG Hybrid Vehicles: A Potential Concept to Reduce CO2 **Emissions?**
- 16:00 16:30 Coffee break & Poster Presentation

Session 3 - Catalyst Technology & Emission Reduction Methods for CI&SI Engines Chair: Jorge Barata, Portugal & Andre R R Silva, Portugal

- 16:30 17:00 Gerardo Carelli, S. Eckhoff, S. Franoschek, W. Müller, Umicore, Italy/Germany - Efficient NOx Aftertreatment Technologies for Clean Diesel
- 17:00 17:30 Silke Jürgens, Albonair, Germany; Toni Kinnunen, Teuvo Maunula, Ecocat, Finland - Emission Techniques and Related SCR Systems by Ecocat and Albonair
- 17:30 18:00 Chris Whelan, Wai Chun Tang, WDL, UK Design and Development of a Turbo-**Expander for Charge Air Cooling**
- 20:00 ... Symposium Dinner in Kotulinski Palace (http://www.palackotulinskich.pl)



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Friday, 25th May 2012

Session 4 -Particle Number & Particle Size Distribution Measurement Development Chair: Bianca Maria Vaglieco, Italy

- 09:00 09:30 Thomas Krinke, TSI, Germany Transient Measurements of Particle Size Distributions from Engine Exhaust
- 09:30 10:00 <u>Panu Karjalainen</u>, Topi Rönkkö, Jorma Keskinen, Tampere University of Technology, Finland - **Vehicle Technologies and Nucleation Mode Particles**
- 10:00 10:30 Silvana Di Iorio & <u>Bianca M.Vaglieco</u>, Istituto Motori CNR, Italy Particle Size Distribution in Internal Combustion Engine Fuelled with Different Biofuels
- 10:30 10:45 Coffee break

Session 5 - Fuel and Engine Oil Development

Chair: Jerzy Merkisz, Poland & Miroslaw Wyszynski, UK

- 10:45 11:15 <u>Roberto Peirano</u>, Fausto Alberici, Alberto Colombo, Petronas Lubricants, Italy **Racing** Fuels Pre-Screening Test Bench Methodology
- 11:15 11:45 <u>Knut Skårdalsmo</u>, Bob Seymour, Åsa Håkansson, Statoil Fuel & Retail, Norway - **Evaluation of a Premium Diesel Deposit Control Additive**
- 11:45 12:15 <u>Miroslaw Wyszynski</u>, Farshad Eslami, Jakub Piaszyk, Tahee Park, University of Birmingham, UK - **Speciation of Gaseous Emissions, Solid Particulates and Deposits** using GC-MS and TGA-GC-MS
- 12:15 12:45 Zdzislaw Cieslikowski, Orlen, Poland Is LPG really Competitive to Petrol?
- 12:45 13:15 Stephen Merryweather, Daniel Zweifel, DOW Europe, USA/Switzerland, <u>Mathias Woydt</u>, BAM, Germany - **DOW PAG Engine Oil - Fuel Economy through Engine Oils Based on Polyalkylene Glycols**
- 13:15 13:45 Massimo Manni, Eni, Italy An Environment-Oriented Approach in the Development of Passenger Car Engine Oils
- 13:45 14:00 <u>Symposium summary & closing ceremony</u> Jerzy Merkisz, Poznan University of Technology/BOSMAL, Poland
- 14:00 15:00 Lunch
- 15:00 16:00 Visit to BOSMAL's Testing Laboratories

Written papers, with poster presentation (no oral presentation)

- Piotr Bielaczyc, Antoni Swiatek, Andrzej Szczotka, Joseph Woodburn, BOSMAL, Poland
 An Analysis of Ammonia Emissions from Light-Duty Vehicles Operating on Gasoline, Liquefied Petroleum Gas (LPG) and Compressed Natural Gas (CNG)
 written only
- Piotr Bielaczyc, Andrzej Szczotka, Joseph Woodburn, BOSMAL, Poland
 An Investigation of Different Gasoline-Ethanol Blends' Influence on Performance and Exhaust Emissions from a Light-Duty Gasoline Vehicle - written only
- Piotr Bielaczyc, Andrzej Szczotka, Joseph Woodburn, BOSMAL, Poland An Analysis of Low Ambient Temperature Conditions' Influence on Excess Emissions and Fuel Consumption from Modern Spark Ignition Passenger Cars - written only

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Patac Kotulińskich



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Symposium Dinner*

Thursday, 24th May 2012

- 18:00 Transport from BOSMAL to Kotulinski Palace and Hotel Vienna
- 19:30 Transport from Hotel Vienna to Kotulinski Palace
- 20:00 Opening of the Symposium Dinner
- 00:00 Closing of the Symposium Dinner and transport to Hotel Vienna

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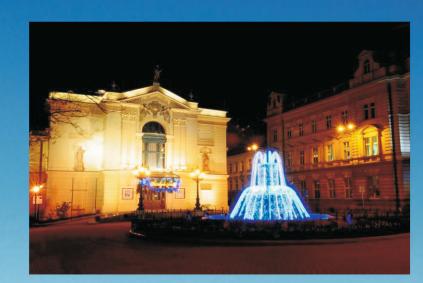
00:30 Last transport to Hotel Vienna

* Dress code: formal (suit and tie; no black tie)



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